SELECT

    ORDERS.ORD\_ID,

    ORDERS.ORD\_DATE,

    ORDERS.ORD\_PO\_NUM,

    ORDERS.VEN\_CODE,

    ORDERS.ORD\_TOT\_COST,

    ORDER\_LINE.ORD\_LINE\_ID,

    ORDER\_LINE.ORD\_LINE\_DESC,

    ORDER\_LINE.ORD\_LINE\_QTY,

    ORDER\_LINE.ORD\_LINE\_UNIT\_COST,

    ORDER\_LINE.ORD\_LINE\_TOT,

    INVTYPE.TY\_GROUP,

    INVTYPE.TY\_CLASS,

    INVTYPE.TY\_CATEG,

    INVTYPE.TY\_TYPE,

    INVTYPE.TY\_DESCR,

    INVTYPE.TY\_UNIT

FROM (ORDERS

    INNER JOIN ORDER\_LINE

    ON ORDERS.ORD\_ID = ORDER\_LINE.ORD\_ID)

INNER JOIN INVTYPE

    ON ORDER\_LINE.TY\_GROUP = INVTYPE.TY\_GROUP;